

## TALCOPRENE® 1540TL2LP NERO - PP

### Description

Polypropylene, homopolymer, 40% mineral filled, laser markable

### Physical properties

ISO	Value	Unit	Test Standard
Density	1270	kg/m <sup>3</sup>	ISO 1183
Melt flow rate, MFR	15	g/10min	ISO 1133
MFR temperature	230	°C	ISO 1133
MFR load	2.16	kg	ISO 1133

### Mechanical properties

ISO	Value	Unit	Test Standard
Tensile modulus	3600	MPa	ISO 527-2/1A
Tensile stress at break, 5mm/min	26	MPa	ISO 527-2/1A
Flexural modulus, 23°C	3500	MPa	ISO 178
Flexural strength, 23°C	45	MPa	ISO 178
Charpy notched impact strength, 23°C	1.8	kJ/m <sup>2</sup>	ISO 179/1eA
Izod impact notched, 23°C	2.2	kJ/m <sup>2</sup>	ISO 180/1A

### Thermal properties

ISO	Value	Unit	Test Standard
Vicat softening temperature, 50°C/h 50N	100	°C	ISO 306
Flammability @1.6mm nom. thickn.	HB	class	UL 94

### Typical injection moulding processing conditions

#### Pre Drying

	DryTime	DryTemp
max	3 h	100 °C
min	2 h	80 °C

#### Temperature

	CavTemp	MTemp	Z3Temp	Z2Temp	Z1Temp
max	60 °C	250 °C	240 °C	230 °C	210 °C
min	30 °C	230 °C	220 °C	210 °C	190 °C

### Other text information

#### Longer pre-drying times/storage

This product should be stored in a covered facility and kept away from moisture and heat.

### Characteristics

#### Special Characteristics

Laser markable

#### Processing

Injection molding

### Product Categories

Mineral reinforced